

BMW steering rack installation





#### INSTALLATION MANUAL

### Wisefab RX8 lock kit



Front subframe modifications forinstalling BMW E36/46 steering rack

Remove original steering rack and mud cover fixing points























Mount the rack positioning template using the subframe existing holes

**Note:** there are two spacers to use around the bolts underneath the sub frame.











Using the template mark the holes of the cut outs and clearance holes underneath.

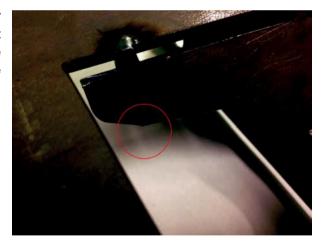








Note: Mark the lower edge of the cut out according to the sharper angle of the template side











After marking cut the holes.

Note: there's an inside wall which shoyld be modified to have enough clearance.





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Remove the templateassemble the steering rack fasteners to the template and mount it back again.



Point weld the fasteners and remove the template. **Note:** grind town the template point welds to be able to remove the template.









Underneath clearance holes.











Seamweld the fasteners and cut off the rest of the material including the holes for template fixing.





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# **IMPORTANT!**



#### 6. Checking the clearance

When everything installed check:

- That the tire wouldn't rub against wheelwell at full bump through out all range of steering
- 2. That the rim and tire wouldn't rub against spring
- 3. That the rim wouldn't rub against tie rod at full lock
- 4. That the rim wouldn't rub against A-arm at full lock
- 5. That the shock shaft top nut and adjuster wouldn't touch the edges of the drilled hole
- 6. If the coilover has an adjuster at the top, then check if it's not touching the hood structure, when hood is closed.
- 7. After alignment check if the tie rod has enough threads inside of the rod end.

If you still have some trouble installing the kit, contact us at sales@wisefab.com or call us +372 5333 8871.



Thank you for purchasing our product!
Happy drifting!

Wisefab team

